

G O L D C R O W N M O D E L

BILLIARD TABLE

S P E C I F I C A T I O N S

*Brunswick*  
CORPORATION



# **BILLIARD SPECIFICATIONS**

Effective April 1, 1963

## **GOLD CROWN BILLIARD TABLE**

### **MATERIAL AND CONSTRUCTION**

#### **LEGS AND FOOT LEVELERS**

Two (2) contoured Hardwood surfaced legs rigidly reinforced internally with Fir plywood and Hardwood structural members. Two (2) 1/4" 3-ply pads, one (1) at each end of leg for two (2) point contact with base frame. Each leg is provided with two (2) contoured anodized cast Aluminum feet buffed to a satin finish. The Aluminum feet are provided with screw type levelers which eliminate the need for unsightly shims. A 10" deep built-up plywood leg stretcher anchors the two legs to insure rigidity.

#### **BASE FRAME**

Base frame consists of massive bottom frame rail of 3-1/8" x 4-7/8" solid Poplar which is mounted securely on table legs with special square head frame bolts and wrought iron washers. Solid Poplar top frame rails 1-3/4" thick x 9-1/8" wide are securely doweled, screwed and glued with waterproof glue to bottom frame rails. Two (2) 3/4" thick plywood saddles are provided in each side rail base frame for supporting two (2) 1-1/4" x 5-1/8" solid Poplar cross stretchers and three (3) longitudinal stretchers are supported by plywood saddles on the end base frame members and cross supports to insure utmost rigidity and strength to entire base frame assembly. Entire base frame assembly is machined at factory to provide a level base for slate and frame assembly.

#### **CUSHION CLOTH**

Cushions will be covered with Monarch Grade cloth in a choice of five colors as ordered for Pocket, Gully and Snooker Tables: cloth colors are Monarch Green, Beige, Tangerine, Gold and Blue. Cushions on Carom Tables are covered with Brunsco #1 cloth.

#### **RAILS AND CUSHIONS**

Rails are constructed of a solid Hardwood core with wood grain pattern mar-resistant Melamine surfaced laminated facings and are 1-3/4" thick (Snooker 1-5/8" thick) by 4-1/2" wide with a contoured top surface and an anodized Aluminum moulding on the outside edge. Standard Monarch live rubber Super Speed cushions are bonded to each rail of Pocket, Gully and Snooker Tables. Monarch Tru Speed cushions are standard on Carom Tables. Each rail section is securely attached to table by means of 2" long x 3/8" - 16 bolts through slate and slate frame assembly. At either end of each rail section, a rubber-duck pocket pad is applied with fabric side of pad cemented under cloth to rail and cushion to prevent excess wear of cushion cloth at pocket openings. Cushion cloth is tightly held in place by concealed feather strip at top of rail running full length of rail. Cloth is pulled over feather strip and tacked securely to bottom section of rail. Seventeen (17) contrasting sights are inlaid in proper positions in all rails.

## **SLATE**

A matched set of slate, consisting of three (3) pieces, 1" thick mounted on a 1" thick solid Poplar frame, is securely attached to base frame by means of eighteen (18) 3-1/2" long No. 16 Steel flat head wood screws counter-sunk in slate surface at oblique angles to prevent any possibility of slate slippage or opened joints after installation. Slate sections are fitted with dowels and ferrules to keep them in proper alignment.

All screws along outside edges of slate are covered by rails leaving entire playing surface unmarred by screw holes.

All slate pocket openings have billiard cloth reinforcements glued to edge of slate to prevent excess wear of bed cloth at pocket openings.

Bottom surface of slate frame is planed and top surface of slate is ground to provide level surfaces throughout.

## **APRONS**

The aprons extend completely around the table. The aprons are constructed of solid Hardwood and vacuum formed plastic and are finished in a choice of four colors: Tangerine, Blue, Gold or Classic White. The apron is attached to the rail by means of extruded Aluminum interlocking strips.

## **BALL STORAGE RACK**

An attractive solid Poplar ball storage rack with Hardwood backing in foot end apron is included as standard equipment. The ball storage rack is divided into four compartments with enough room provided to accommodate five (5) billiard balls in each compartment or a total of twenty (20) balls. The storage rack is framed with bright Chrome plated metal.

## **RECEIVER BOX FOR GULLY TABLES**

On the Gully Table an extra compartment (ball receiver box) is located beneath the ball storage compartments. This ball receiver box is connected directly with the gully tubes and accepts the pocketed balls when returned through the gullies. It is of wood construction lined with 1/4" cork and is finished in Classic White lacquer.

## **SIDE AND CORNER CASTINGS**

Four (4) corner castings and two (2) side castings are required for Pocket, Gully and Snooker Tables; only corner castings are required for Carom Tables. Castings are Aluminum buffed to a mirror-bright finish and anodized, and are of the same contour as the rails. Castings are attached to ends of rails with bolts into angle nut plates.

## **POCKETS**

Moulded one-piece rubber for Pocket and Snooker Tables.

## **GULLY BOOTS, POCKET PADS, AND GULLIES**

In Gully Tables, six (6) charcoal colored, moulded rubber pocket pads securely sewn to high grade charcoal colored gully boots, are provided for pocket openings. The pocket pad and gully boot assembly fit directly into the gullies. Specially designed Steel rod, vinyl coated gullies provide an effective and silent return of the balls. The gully system does not need cleaning and is so designed that chalk and other items accidentally dropped into the pocket openings will not become trapped.

## **BRIDGE RACK**

Constructed of bright Chrome plated 3/8" diameter Steel rod, securely attached to table. Two (2) are included as standard equipment on every table.

## **TRIANGLE RACK**

Consists of bright Chrome plated 5/16" diameter Steel rod. On Pocket and Snooker Tables the triangle rack is securely attached beneath the ball storage box. On Gully Tables it is attached beneath the ball receiver box.

## **SCORE MARKERS**

Two (2) pair of score markers are mounted flush in the foot end rail enabling four (4) players to keep score simultaneously. The numbered plastic wheels are contained in a die cast housing, the top surface of which is satin Chrome plated.

## **CARPET FOOT (OPTIONAL)**

Constructed of 10 gauge Steel plate with three (3) 1/4" diameter legs with protective Chrome plating. The carpet foot adapts the standard table for use in carpeted establishments.

### STYLES AND DIMENSIONS

	4' x 8' Pocket or Gully Table	4-1/2' x 9' Pocket or Gully Table	5' x 10' Carom Table	5' x 10' Snooker Table
Overall Length	8'9"	9'5"	10'5"	10'5"
Overall Width	4'11"	5'3"	5'9"	5'9"
Slate Size	53" x 99"	57" x 107"	63" x 119"	63" x 119"
Playing Area (Cushion to Cushion)	46" x 92"	50" x 100"	56" x 112"	56" x 112"
Height to Top of Rail	31-3/4"	31-3/4"	31-3/4"	31-5/8"
Height to Top of Playing Surface	30"	30"	30"	30"
Approximate Shipping Weight	Pocket - 1115# Gully - 1158#	Pocket - 1270# Gully - 1300#	1460#	1460#